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DADANT M00406 2-FRAME EXTRACTOR

*The Dadant newly re-designed 2-frame extractor now has
an integral leg system and wire-formed basket.*



The extractor comes assembled except for mounting the hand crank unit and attaching the legs to the brackets.

Dimensions: 14" diameter, 40" overall height from floor to top of tank, 16" height to bottom of gate

All stainless steel, aluminum and nylon construction – no paint to chip and peel – no plating to peel with age

Loading Capacity – Two standard 9-1/8" deep or shallow frames per load

Nylon Gears – Strong and durable nylon gears provide quiet operation. No oiling required.

Stainless Steel Construction – Satin finish Type 304 high quality food grade, easy cleaning, 24 gauge (.0235" thick) stainless steel provides years of service while maintaining excellent appearance with no rust, chipping, or flaking.

Removable Internal Components – Turn this extractor into a 175 lb. storage tank by removing three L-bolt assemblies and lifting out the hand assembly, basket, and bottom basket support. It's a great way to bottle honey without extra equipment. (M00392, 14" storage tank cover and M00502, 14" strainer screen available separately)

Disengaging Handle – For safety, the handle only engages in one direction of rotation. The handle can be held while the extracting basket continues to turn. Eliminates the danger of a directly fastened handle yet gives positive engagement. Easy-to-assemble legs simply attach with supplied bolts to leg brackets already in



Disengaging Handle

place on the extractor tank. This allows space for a 5-gallon pail to be placed under the honey gate.

Stainless steel wire basket provides large open area for honey to flow freely from combs in entirely food-approved surroundings.

ASSEMBLY

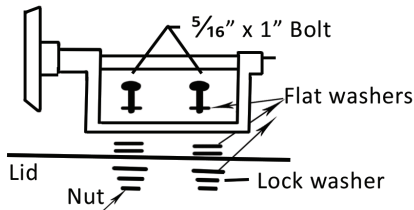
1. Leg Attachment

- Remove legs and bolts from package.
- Lay tank on side on a soft surface (such as a towel) to prevent damage to the tank.
- Begin with inserting one leg into bracket at a time and start both bolts in through the leg bracket and leg. Once the bolts are in place, tighten. Continue until all three legs are in place and set tank upright.

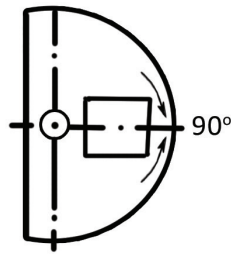
2. Crank Assembly Attachment

- Open the lid of the extractor and remove all packing holding the reel.
- Remove and inspect hand assembly and bolt package.
- Place the hand assembly on the stationary lid and start bolts as shown in diagram. Do not tighten at this time.

Note: It is important that the flat washers be installed between the stationary lid and the aluminum casting.



- Being sure that the gear teeth are in mesh, push gently on the aluminum casting to obtain good gear tooth contact. Snug the bolts, **but do not tighten**.
- Look at the point where the gear teeth mesh and if necessary, gently tap the back of the aluminum casting to the right or left to obtain good gear alignment. Note: The centerline of the casting needs to be perpendicular (90°) to the centerline of the small pinion gear as seen in the diagram.



- Install wood handle by threading the bolt of the handle into the aluminum handle casting. Tighten the locknut against the aluminum. Wood handle should turn freely on the bolt.
- Try your extractor checking for smoothness of operation. Step "e" may have to be repeated.
- Install the gear guard by placing one flat washer on each 1/4" x 1/2" bolt and inserting the bolt through the gear guard and lid corresponding holes. On the underside of the lid, place one flat washer and one lock washer and nut on each bolt. Tighten.
- Be sure that all fasteners are tight, re-checking the legs, crank assembly, basket set screw.



Easy-to-assemble legs



Stainless steel wire basket



OPERATION

Place frames with cappings removed into the basket. Frames should be placed in the basket with the top bar to your right and in a vertical position as shown in the photo. One end bar will rest on the bottom of the basket with the end protruding through the basket bottom cutout. The other end bar will be “up”. The frame is then leaned against the top of the basket.

Turn crank slowly at first and gradually increase speed until one side of the frame is extracted; then reverse the frame and repeat the same operation.

When extracting combs that are new, or have not had two or more years use, extract part of the honey out of the first side, reverse the frame and extract all the honey from the second side, and finally, turn the frame back to the first side and finish extracting. The older the combs, the tougher they become.

Remember to keep the gate open with honey flowing out of the extractor while you are extracting so that you do not cause undo stress on the frames as the honey would build up in the extractor. You can shut the gate while you are changing pails.

MAINTENANCE

After use, thoroughly clean the extractor with soap and hot water, rinse completely with hot water, and dry for storage until next use.

REPLACEMENT PARTS

04-39005	Pinion gear w/shaft
04-39029	Gear Guard
04-39007	Crankshaft
04-40604	Complete Basket
04-40703	Tank
04-40606	Bolt-on Leg, each
04-40605	Replacement Tank (legs sold separately)
04-39020	Bottom Basket Support
03-40094	3/8” Grip Ring
03-40096	3/8” SS Flat Washer
04-40601	L-bolt assembly, each
03-40126	5/8” Grip Ring
04-39028	Lid Assembly
03-50076	5/8” Top Bearing
03-50164	O-Ring for plastic gate
03-50300	Wood handle
03-50304	Nylon Bushing
03-50308	Plastic Bevel Gear
03-50665	Plastic Gate Assembly
03-50346	Crankshaft Housing Casting
03-50347	Crank Handle Casting & 5-072 Bearing